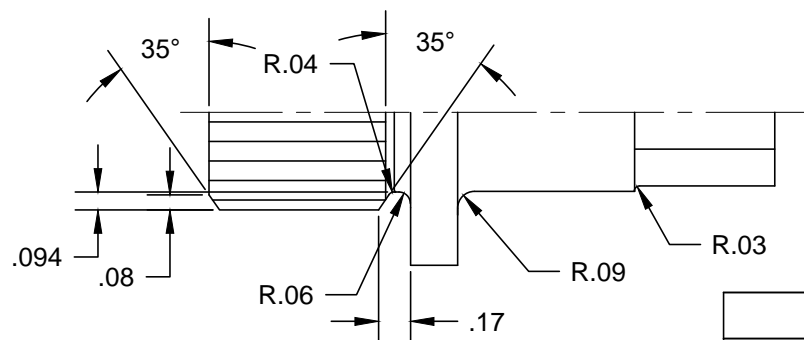
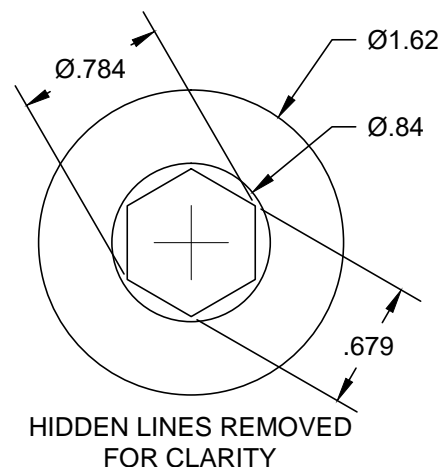
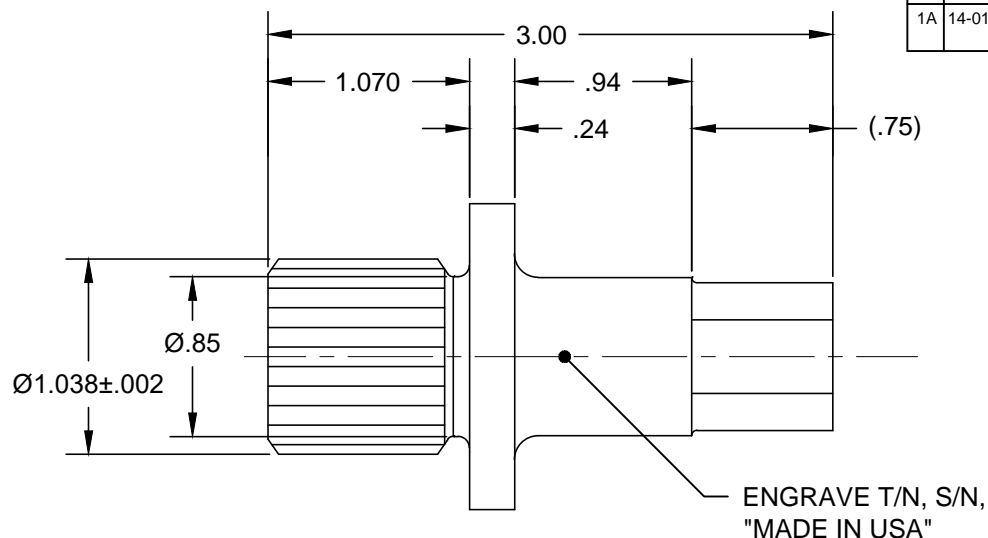


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE, CH'D DWG. NO. FROM 406-240-012-101.	6/17/09	RJC	-
1		-1 CH'D CHAMFERS WERE 30° ARE 35°. CH'D UNDERCUT DETAIL FOR EASE OF MANUFACTURING.	3/10/14	DPD	G.E.
1A	14-0143	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D DIMENSION .25 TO .24 SO OAL EQUALS 3.00.	9/2/2014	DJN	G.E.



SPLINE DATA

TYPE	EXTERNAL
NO. OF TEETH	20
PITCH	20/40
PRESSURE ANGLE	30°
MAJOR DIAMETER	1.038
MAJOR DIAMETER OVER .080 PINS	1.0855



TITLE		WRENCH	
DWG NO.	RBT400211	REV	1A
MATL	41L40	DRAWN BY:	COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	<i>D. Weil</i>
.XXX ± .005	FRACTIONS ± 1/8	HEAT TREAT	35 - 40 Rc
.XX ± .01	ANGLES ± 5°	FINISH	CAD PLATE YELLOW
.X ± .1		SPEC	QQ-P-416F, TYPE II, CLASS II
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° OR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
SCALE		DATE	
1:1		9-28-00	
SHEET		1 of 1	

ASSY QTY	ASSY #	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
				1	WRENCH	41L40	1-5/8 x 3